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## **12 CHANNELS ONLINE MONITORING SYSTEM**

The self-contained and intelligent MV-120 system is intended for continuous multi-channel monitoring. Embedding ACOEM's 30+ years of experience in condition monitoring, MV-120 allows for early fault detection, including on the gearbox and on the low speed parts. Its extensive processing power makes it possible to monitor with high accuracy despite variable operating conditions.

MV-120 offers 12 data acquisition channels for connection of various accelerometers, tachometer and other process information. Its unique communication capabilities make of MV-120 a perfect fit for a reliable monitoring.



Analog Inputs	Number of analog channels	12 synchronous channels
	Type of analog inputs	All sensors needed for an efficient monitoring of a wind turbine can be connected to the MV-120 (Accelerometers, Tachometers, Current clamp, Thermocouple). Each channel can be configured individually to adapt to any type of input: IEPE AC, IEPE DC, 4-20 mA, voltage input (AC+DC, DC), impulse counter
Variable operating condition	Management of variable operating conditions	Up to 10 operating conditions can be defined per turbine for a tailored monitoring: High power, low power, broad condition, tracking of yaw movements, tracking of structure movements
	Operating parameters	Up to 6 parameters managed: rotation speed, load, torque, and various process conditions… Operating parameters can be collected from the PLC or measured with a sensor connected to the MV-120.
	Scan rate of the operating condition	Real-time: operating parameters are scanned every 100ms to update the operating status of the machine and automatically adapt the monitoring strategy.
	Continuous monitoring	The machine is continuously monitored: Parameters are continuously processed and compared to alarm levels, depending on the active operating condition of the machine.
	ACOEM methodology	MV-120 ensures the record of data that can be easily compared over the time despite the variable operating condition. To only capture highly qualified data, the operating condition status is automatically validated according to: logical combination between the operating parameters, Condition stability check during the whole measurement, operating parameter stability check (%), condition trigger delay (s).
	Automatic data storage	Monitoring data are automatically transferred for analysis based on different criteria: Periodically, on operating condition occurrence, on alarm occurrence, on manual request Scalar values can be stored at a higher periodicity than raw signals (customizable)
	Alarms	MV-120 provides all tools needed to prevent from false alarms: Management of alarm thresholds per operating condition up to 4 alarm levels per indicator (pAL, AL, DG and error) Advanced management of alarm thresholds: Hysteresis management, customizable delay for alarm validation
Low speed parts	Shock Finder™ Algorithm	MV-120 enables automatic early fault detection with ACOEM <b>Shock Finder™</b> : 6 to 10months typical on the low speed shaft of the gearbox before the maintenance action has to be carried out.

Designed for		
Physical	Model	MVX1030100
	Protection	IP20 ; must be installed inside an enclosure
	Cooling system	Thermally-driven with electro-galvanic steel casing (No fan).
	Operating temperature	from -20 to +60°C
	Storage temperature	from -20 to +70°C
	Altitude	Up to 4000 m
	Embedded storage solution	Flash memory (No spinning HDD): up to 100 full measurements sets (incl. FFT and Time waveform)
	Dimensions	371 x 171 x 65 mm (14.6 x 6.89 x 2.56 in)
	Weight	2.96 kg
	Mounting	DIN TS 35 rail
	Compliances	CE, RoHs, 2014/35/UE Low voltage directive and 2014/30/UE EMC directive (General requirements : EN61236-1 part B; Immunity assessment: EN61000-5-2:2009, EN 61000-4-3:2006 + A1 :2008 + A2 :2010, EN61000-4-4:2012, EN61000-4-5 :2014, EN61000-4-6 :2014, EN61000-4-8 :2010, EN61000-4-11 :2004, EN61000-4-9 :2001, EN61000-4-10 :2001 ; Emission assessment : EN55011 :2009 + EN55011 :2009/A1 :2010)
Power supply	Voltage	24 VDC (MAX: 28 VDC, MIN: 18 VDC)
	Current	1,5 A (MAX <4A)



Acquisition       Analog inputs       AC-DC input: Coupling AC, high pas filter: frequency cutoff 0,1Hz at -3dB, 6db/octave Input impedance > 60 KD AC Range measure : +/-8 Vpeak around DC polarization         Acquisition       Analog inputs       AC-DC input: Coupling DC Input impedance > 60 KD AC, > 150kD DC Range measure : +/-23,5 Vpeak         General signal processing       A/D Converter       24 bits         Frequency range       50 Hz; 100 Hz; 200 Hz; 500 Hz; 1 kHz; 2 kHz; 5 kHz; 10 kHz; 20 kHz.         Number of lines       400; 800; 1.600 or 3,200 Number of averages         Multichannel acquisition type       independent or synchronous         Type of average       10 exported or synchronous         Type of average       0%; 50%; 75%         High-pass filter       None, 2 Hz; 10 Hz; 32 kHz         Integration       none; 1 or 2 Zoom factor         Windowing       Hanning: Rectangular, Flat-top         Synchronous analysis       yes         Envelope detection       yes	Acquisition & emb	edded processing details	
General signal processing       A/D Converter       24 bits         General signal processing       Frequency range       50 Hz; 100 Hz; 200 Hz; 500 Hz; 1 kHz; 2 kHz; 5 kHz; 10 kHz; 20 kHz.         Number of lines       400; 800; 1,600 or 3,200         Number of averages       from 1 to 4,096         Multichannel acquisition type       independent or synchronous         Type of average       linear, exponential, peak         Overlap       0%; 50%; 75%         High-pass filter       None, 2 Hz; 10 Hz; 3 kHz         Integration       none, 1 or 2         Zoom factor       none; X2; x4; x8; x16; x32; x64; x128; Maximum resolution: 30 MHz         Windowing       Hanning; Rectangular; Flat-top         Synchronous analysis       yes         Envelope detection       yes	Acquisition	Analog inputs	Constant current: 4mA +/-0.5mA, Open loop tension: ~ 23 volts Coupling AC , high pas filter: frequency cutoff 0,1Hz at -3dB, 6db/octave Input impedance > 60 k $\Omega$ AC Range measure : +/-8 V <sub>peak</sub> around DC polarization <u>AC-DC input:</u> Coupling DC Input impedance > 60 k $\Omega$ AC, > 150k $\Omega$ DC
General signal processing       Frequency range       50 Hz; 100 Hz; 200 Hz; 500 Hz; 1 kHz; 2 kHz; 5 kHz; 10 kHz; 20 kHz.         Number of lines       400; 800; 1,600 or 3,200         Number of averages       from 1 to 4,096         Multichannel acquisition type       independent or synchronous         Type of average       linear, exponential, peak         Overlap       0%; 50%; 75%         High-pass filter       None, 2 Hz; 10 Hz; 3 kHz         Integration       none; 1 or 2         Zoom factor       none; x2; x4; x8; x16; x32; x64; x128; Maximum resolution: 30 MHz         Windowing       Hanning; Rectangular; Flat-top         Synchronous analysis       yes         Envelope detection       yes         Monitoring       Acceleration, velocity, absolute displacement, relative position, bearing defection			
processing     Number of lines     400; 800; 1,600 or 3,200       Number of averages     from 1 to 4,096       Multichannel acquisition type     independent or synchronous       Type of average     linear, exponential, peak       Overlap     0%; 50%; 75%       High-pass filter     None, 2 Hz; 10 Hz; 3 kHz       Integration     none; 1 or 2       Zoom factor     none; x2; x4; x8; x16; x32; x64; x128; Maximum resolution: 30 MHz       Windowing     Hanning; Rectangular; Flat-top       Synchronous analysis     yes       Envelope detection     yes		A/D Converter	24 bits
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Overlap         0%; 50%; 75%           High-pass filter         None, 2 Hz; 10 Hz; 3 kHz           Integration         none, 1 or 2           Zoom factor         none; x2; x4; x8; x16; x32; x64; x128; Maximum resolution: 30 MHz           Windowing         Hanning; Rectangular; Flat-top           Synchronous analysis         yes           Envelope detection         yes           Monitoring         Acceleration velocity, absolute displacement, relative position, bearing defection			
High-pass filter     None, 2 Hz; 10 Hz; 3 kHz       Integration     none, 1 or 2       Zoom factor     none; X2; X4; X8; X16; X32; X64; X128; Maximum resolution: 30 MHz       Windowing     Hanning; Rectangular; Flat-top       Synchronous analysis     yes       Envelope detection     yes       Acceleration     velocity, absolute displacement, relative position, bearing defection			
Zoom factor         none; x2; x4; x8; x16; x32; x64; x128; Maximum resolution: 30 MHz           Windowing         Hanning; Rectangular; Flat-top           Synchronous analysis         yes           Envelope detection         yes           Monitoring         Acceleration, velocity, absolute displacement, relative position, bearing defection			
Windowing         Hanning; Rectangular; Flat-top           Synchronous analysis         yes           Envelope detection         yes		Integration	none, 1 or 2
Synchronous analysis         yes           Envelope detection         yes           Monitoring         Acceleration, velocity, absolute displacement, relative position, bearing defection		Zoom factor	none; x2; x4; x8; x16; x32; x64; x128; Maximum resolution: 30 MHz
Envelope detection yes  Monitoring  Acceleration velocity absolute displacement relative displacement relative position bearing defec		<u> </u>	Hanning; Rectangular; Flat-top
Monitoring Acceleration velocity absolute displacement relative displacement relative position bearing defac		Synchronous analysis	yes
Monitoring Acceleration, velocity, absolute displacement, relative displacement, relative position, bearing defec		Envelope detection	yes
indicators Standard indicators factor. High pass and low pass filters can be selected depending on the type of indicator.	Monitoring indicators	Standard indicators	Acceleration, velocity, absolute displacement, relative displacement, relative position, bearing defect factor. High pass and low pass filters can be selected depending on the type of indicator.
Value calculated per indicator RMS value; "equivalent peak" value; "equivalent peak-to-peak" value; "true peak" value; "true peak" value			
Embedded Time waveform signal record 1s to 80s on 12 channels. Up to 51.2 kHz sampling (20kHz analysis)		Time waveform signal record	1s to 80s on 12 channels. Up to 51.2 kHz sampling (20kHz analysis)
processing on Time waveforms SFI (Shock Finder™) Automatic abnormal periodic shock detection: gives a binary result (presence of shocks Y/N) an number of shocks detected.		SFI (Shock Finder™)	Automatic abnormal periodic shock detection: gives a binary result (presence of shocks Y/N) and the number of shocks detected.
NEST software			Kurtosis alarming can be smoothed thanks to band-kurtosis indicator available as post processing in NEST software
Others Statistical analysis and filtering are available as post processing in NEST 3.0 software			Statistical analysis and filtering are available as post processing in NEST 3.0 software
Embedded processing on FFT parameters DNO to 10 indicators can be defined from a spectrum		parameters	
Broadband energy indicators         RMS, equivalent peak or equivalent peak-to-peak level between two fixed frequencies           Narrow band peak extraction indicators         RMS, equivalent peak or equivalent peak-to-peak level defined over a few spectral lines centered fixed or variable frequency			RMS, equivalent peak or equivalent peak-to-peak level defined over a few spectral lines centered on a
the number of lines can be parameterized			the number of lines can be parameterized
			the center frequency is defined by two coefficients, A and B (integer), and by the following formula: Fc =

Communication	n Details	
Architecture	Ethernet	10/100 base T ports Auto MDI-X capability (port B); compatible with Wi-Fi, 3G-4G modems.
	Number of Ethernet ports	2 ports. Typical use: 1 for the PLC Modbus TCP, 1 for the office network and communication with NEST software
	Modbus	TCP/IP (Ethernet port)
	Modbus mode	Slave. Can exchange data in both directions (input and output) with one PLC.
		Master. Can read data (input) on 1 to 3 PLCs.
Inputs	Numerical inputs (Modbus TCP)	Values of operating parameters; Values of indicators (temperature) can be collected from the PLC. Up to 255 parameters per system.
	Logical inputs	4 opto-isolated logical inputs 0-24VDC, 24VAC peak - Input current: 14mA at 24VDC, Common-mode voltage : 35V max Switching thresholds : 13V (high), 8V (low)
Outputs	Available data on Modbus output	Number of indicators, Values of indicators, Status of indicators, Units of indicators, Values of operating parameters
	Logical output	4 logical isolated outputs, Maximum input voltage 28V DC, rated load 1.3A
	System output	1 integrity relay , 70VDC, 35V RMS, and 46.7V peak AC, maximum current 2A, maximum power cut- 60W
	OPC Server (through NEST software)	Publishing of machine alarm status and expert advice; publishing of parameters values and alarm statuses
	E-mail notification	On any alarm status change or aggravating status change only, through NEST software.



## Software management

MV-120 is operated with ACOEM NEST 3.0 software. NEST 3.0 provides all tools for vibration analysis, reporting and fleet supervision.

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Software Post- processing	On time waveforms	Filters: High Pass, Low Pass, Band Pass, Shock Finder smart filter
		High Resolution Spectra (400 to 6,400 lines)
		Automatic parameters: Statistical levels (RMS, peak, peak-peak, mean), Kurtosis and band-Kurtosis
	On spectra	Automatic parameters: Peak Extraction, Energy Narrow band Level, Energy broadband Level
		Bearings frequencies, gear frequencies
		Cepstra (automatic or manual)
		FFT concatenation (merged spectrum) for productive analysis
	On parameters	Logic combination of parameters
Advanced	Alarm thresholds levels	4 levels (pre Alarm, Alarm, Danger, Error)
thresholds	Standard thresholds types	HIGH level thresholds, LOW level threshold, IN RANGE thresholds, OUT OF RANGE thresholds,
	Advanced thresholds types	Evolution vs. previous control, Evolution vs. reference date, Statistics, Forecast
Data mining	Operating condition	Trends filtered per operating condition for variable operating condition machines
	History	Trends, waterfall
		Filter on control history from parameter trend.
	Comparison	Superimposition of parameters, spectra, time waves from one or several machines
	Quick access to results	Quick look matrix: the machine condition in one view of all alarm status (2DG)

For more details, please refer to the datasheet of NEST 3.0 software.